

# **OWV OneWayPro® Palladium**

## TECHNICAL DATA SHEET

## Description:

Monomeric PVC one-way vision, clear solvent removable glue for short term application on windows.

## Specifications:

The one-way vision **OneWayPro® Palladium** is a white front film and black printed on the back to which is applied a removable transparent solvent glue. The film thickness is 140 microns. The perforating ratio of vinyl /perforated surface is 60/40. The hole diameter is 1.6 mm. This product can be used for any application on windows of buildings.

#### Liner:

The double liner is composed of a first 90  $gr/m^2$  non-perforated paper liner and a second 115  $gr/m^2$  siliconized perforated paper liner. The double paper liner is compatible with latex and UV inks. It is not advisable to print it on HP Latex 300/500/700/800 series.

#### Uses:

The presence of solvent components in inks can soften the microperforated film and make it extensible, which is why we recommend a drying time of approximately 24 hours prior to lamination or application. Without proper drying, solvent vapors may cause difficulty for the application and altering its grip on the media.

## Laminating:

Once printed, the one-way vision must be laminated. The lamination protects the film from light and aging as well as water, dust and pollution that could get into the holes and alter the transparency of the product. **OneWayPro POLY 060 ultraclear PVC** lamination is recommended for slightly curved surfaces. Before lamination, verify proper adherence of the laminate on the inks.

## Remarks:

Do not get in contact with products containing solvents or ammonia. Clean the glass before applying. Do not apply polycarbonates and some PVC.

## Approvals and Standards:

Material is certified M1 / B1.



## Durability:

The maximum recommended duration of use is 12 months.

Cleanly removable glue on clean glass surface durability is 6 months at temperature of 23-25°C. The glue adhesion increases with time.

#### Storage:

6 months - 15 to 25  $^\circ$  C and a humidity of 45 to 55% in the original box.

#### Transport:

The **OneWayPro**<sup>®</sup> film can be wound during transport, image to the outside, with a minimum diameter of 15 cm.

#### Adherence:

Peeling force 180° (FTM 1): 6 N/25 mm +/- 2.5 N/25 mm

Initial Adhesion (FTM9): 3N/25 mm +/- 2.5 N/25 mm

Holding power after 24h (FTM8)

Adherence temperature: 15° to 40° C

Operating temperature: -20°C to 60° C

#### Instructions for use :

You will find a file on our website under the tab "Tips for use" with important information for the use of our products.

## Product references:

Palladium	6040		1,05 x 25	PALL-PAP-64-105025
		Double Paper Liner	1,05 x 50	PALL-PAP-64-105050
			1,37 x 25	PALL-PAP-64-137025
			1,37 x 50	PALL-PAP-64-137050
			1,52 x 25	PALL-PAP-64-152025
			1,52 x 50	PALL-PAP-64-152050



#### Note:

The information contained in this brochure is based on laboratory tests and experience we have gained in practice. They could not provide a legal guarantee. A preliminary test on the material is to be made. Sustainability is estimated from the exposure conditions in Central Europe. The actual life of the product depends on substrate preparation, exposure conditions and maintenance of the marking. We can expect performance degradation outside when the films are exposed to the south, if they are applied in areas where the temperature is often high as countries of southern Europe, or in polluted areas.